

System I **Laying of large-format ceramic** fully vitrified stoneware units on **Calcium Sulphate Floor Screeds**

- 1 Prime the floor screed using Sopro GD 749 Acrylic Primer as directed, ensuring the screed is fully sealed by proper film formation.
- 2 Use Sopro VarioFlex® HF 420 or Sopro VarioFlex® Silver 419 Tile Adhesive.

Always use the butter and float method ensuring 100% adhesive coverage of your large format tile by applying a contact layer of adhesive on the back of the tile.

3 Follow by placement of the tile into a prepared combed adhesive bed using a 10mm serated trowel.

4 Use Sopro DF 10 Designer Grout for tile 1-10mm joints to ensure brilliantly coloured joints with a lasting appeal.



SUBSTRATE

Dry and clean Calcium Sulphate Floor Screed



SUBSTRATE PREPARATION

Sopro GD 749 primer





BONDING LAYER AND COMBED BED

Sopro VarioFlex® HF 420











GROUTING

Sopro DF 10® or Sopro Brilliant®





bringing european innovation



www.smetbuildingproducts.com or www.smet.ie

