



# System I

## Laying of large-format ceramic fully vitrified stoneware units on Calcium Sulphate Floor Screeds

**1** Prime the floor screed using Sopro GD 749 Acrylic Primer as directed, ensuring the screed is fully sealed by proper film formation.

**2** Use Sopro VarioFlex® HF 420 or Sopro VarioFlex® Silver 419 Tile Adhesive.

Always use the butter and float method - ensuring 100% adhesive coverage of your large format tile by applying a contact layer of adhesive on the back of the tile.

**3** Follow by placement of the tile into a prepared combed adhesive bed using a 10mm serated trowel.

**4** Use Sopro DF 10 Designer Grout for tile 1-10mm joints to ensure brilliantly coloured joints with a lasting appeal.



### SUBSTRATE

Dry and clean Calcium Sulphate Floor Screed



### SUBSTRATE PREPARATION

Sopro GD 749 primer



### BONDING LAYER AND COMBED BED

Sopro VarioFlex® HF 420



or Sopro VarioFlex® Silver 419



### GROUTING

Sopro DF 10® or Sopro Brilliant®



bringing european innovation



FOR MORE INFORMATION CONTACT:  
Smet Building Products Ltd

93A Belfast Road | Newry | BT34 1QH | Northern Ireland

T: +44 (0) 28 3026 6833 | F: +44 (0) 28 3026 7619 | E: info@smetbuildingproducts.com

www.smetbuildingproducts.com or www.smet.ie

