

CASEA Bauprotec 800 – General Purpose Render

CASEA Bauprotec 800 is a factory produced general purpose render specially designed for hand and machine application produced to EN 998-1: 2003. It is manufactured from a controlled blend of selected aggregates, lime, cement and other components to give a high quality weather resistant rendering product which is suitable for use in external rendering and internal plastering. The unique properties of this render make it suitable for application on medium and high density substrates.

- Suitable for scratch and top coat
- Machine or Hand Application
- High Yield
- Weather Resistant
- CE Marked
- EN 998-1:2003
- Grain Size 0-1 mm

Field Of Application

A general purpose render for facades and walls constructed out of medium and high density blockwork and other masonry substrates. The product's special composition allows the product to breathe and also permits constant hygrometric exchange between the substrate and the environment.

Substrate

Substrates to be rendered should be examined for contamination, deterioration, surface roughness, suction and strength. Dust and contamination such as residues of concrete release agents, gypsum plaster, paint, other coatings, organic growth, salts and efflorescence should be removed prior to rendering. Salts and efflorescence should be removed by dry brushing (non-metallic bristles). Other special precautions may need to be taken if this removal is not achievable. The line and flatness of the substrate should also be assessed to determine if the render can be applied to a uniform thickness or if dubbing out is required. The substrate should be reasonably dry and free of frost, with a temperature of +5 °C or above at the time of rendering. It is important for the wall not to be too wet at the time of rendering. Walls that have recently been exposed to heavy rain should be allowed to dry out sufficiently before rendering is attempted.

Preparation

Bauprotec 800 should only be applied to mature stable surfaces. A minimum of one month should be allowed following completion of the wall construction before application of the render commences. In slow drying situations, a longer interval should be allowed.

All substrates must be clean, sound and dust free as the render relies on a combination of suction and surface texture to achieve bond. The recommendations set out in EN 13914- 1:2005 and BS 5262:1991 should be followed. It is essential that all steps are taken to ensure that a satisfactory bond is achieved between the render and the substrate.

Instructions

Bauprotec 800 can be applied using all suitable spray rendering machines (e.g. G4, G5, m3, S48, MP25, SP11) and can be transported on all pneumatic conveyor systems. When hand applied, mix for 5 minutes using a suitable electric mixer. In case of great unevenness in the substrate (e.g. rough stone masonry) the recesses require dubbing out. On high absorbent substrates it is essential to apply the render in two passes, pressing the first pass well into the surface using a straight edge and trowel. Then prior to the first layer drying, apply the second pass (wet in wet) extending the render to the desired uniform thickness. When the render is partially set, finish to the desired finish using a steel float, wood float or grid float. The open time, after mixing, is approximately two and a half hours. However, the open time greatly depends on the consistency of the render, the ambient temperature and the absorbency of the substrate. Do not mix in any other products.

Application

During application the temperature must be between 5-30°C. Bead out the application area with Stainless Steel, Aluminium or UPVC beading, which also serves as a reference for the thickness applied. Beads need to be carefully bedded in Bauprotec 800. Always maintain a wet edge, when working in sections. In sunny weather, work should commence on the shady side of the building and be continued, following the sun to prevent the rendering drying out too rapidly.

Practical Advice

We recommend the use of a mineral key coat on concrete and smooth / non-absorbent substrates prior to the application of Bauprotec 800. Fibreglass mesh must be embedded into the render when applied on critical substrates, in case of changes in substrate material and at stress points around openings.

Storage

9 months under dry protected conditions.

Disposal Considerations

13.1 Waste treatment methods. Recommendation: Must not be disposed together with household garbage. Do not allow product to reach sewage system. Uncleaned packaging: Recommendation: Disposal must be made according to official regulations. Recommended cleansing agents: Water, if necessary together with cleansing agents.

Safety

Classification according to Regulation (EC) No 1272/2008. The product is classified and labelled according to the CLP regulation. Hazard pictograms **GHS05** corrosion, **GHS07**. Signal word **Danger**. Hazard-determining components of labelling: calcium dihydroxide, Cement, portland, chemicals. All standard precautions for the handling of construction materials/chemicals must be taken. See CASEA Health and Safety Data Sheet for further detailed information..

Hazard Statements

H315 Causes skin irritation.
H318 Causes serious eye damage.

Precautionary Statements

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P264 Wash thoroughly after handling.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P321 Specific treatment (see on this label).
P332+P313 If skin irritation occurs: Get medical advice/attention

Technical Information

Designation	CS II as per DIN EN 998
Delivery	approx 800 l/t, approx 50 m ² @ 15mm
Water Demand	7 l per 30 kg bag
Compressive Strength	> 3.0 N/mm ²
Flexural Strength	> 2.0 N/mm ²
Modulus Of Elasticity	approx 6 kN/mm ²
Yield	1.33 kg/mm/m ²
Bulk Density	approx. 1300 kg/m ³



CASEA GmbH
Pontelstraße 3, 99755 Ellrich, Germany

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General purpose rendering/plastering mortar CS II

Reaction to fire	A1
Compressive strength	CS II
Capillary Water Absorbtion	W2
Water Vapour Permeability coefficient	$\mu \leq 20$
Adhesion	≥ 0.08 N/mm ² FP: A, B or C
Thermal Conductivity (Tabulated value)	$\lambda_{10, dry, mat} \leq 0.39$ W/(mK) @ P=50% $\lambda_{10, dry, mat} \leq 0.43$ W/(mK) @ P=90%
Durability	NPD*
Dangerous Substances	NPD*

*NPD: Properties not determined as they are not relevant (No Performance Determined)

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